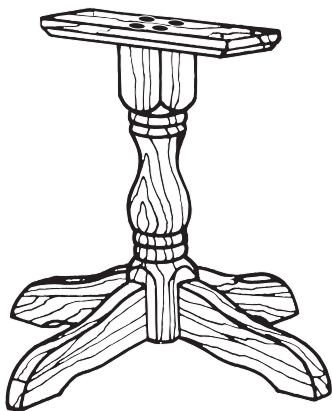
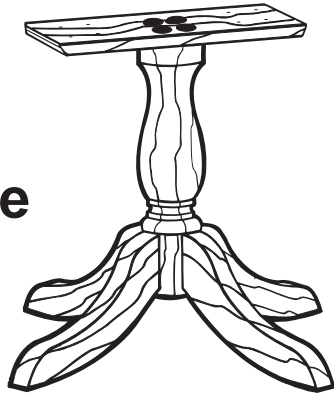




TOP SOLD SEPARATELY

193W Portland Pedestal Base




403W Large Traditional Table Base

Congratulations!

*This fine piece of furniture will make a handsome addition to your home. For the best results, start by reading both the Assembly Instructions and Finishing Hints **before** you begin your project.*

**For normal household use only.
NOT recommended for commercial use.**

 Do not climb, sit or stand on this piece of furniture.

DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.



P.O. Box 2827
Eugene, OR 97402 USA

CALL US FIRST! DO NOT RETURN ITEM TO STORE

Service Policy: We will replace any parts which are defective, missing or damaged during assembly. Please contact Whittier Wood Products customer service department directly (by phone, fax, mail or email) for replacement parts.

Hours: Our friendly customer service staff can be reached Monday-Friday 7:00 a.m. to 5:00 p.m. (Pacific Time). A message can be left 24 hours a day, 7 days a week.

To Order: Provide the complete furniture model number, part letter, production code, quantity needed, reason for replacement and your full name and address along with a telephone number in case we need to contact you.

Parts ship from our Eugene, Oregon factory within 1 or 2 business days from the time we receive the request. Please allow 5-10 business days for delivery.

800-653-3336

Outside U.S. or Canada: 541-687-0213
Fax: 541-687-2060 • Email: info@whittierwood.com
Mail: P.O. Box 2827 • Eugene, Oregon 97402, U.S.A.

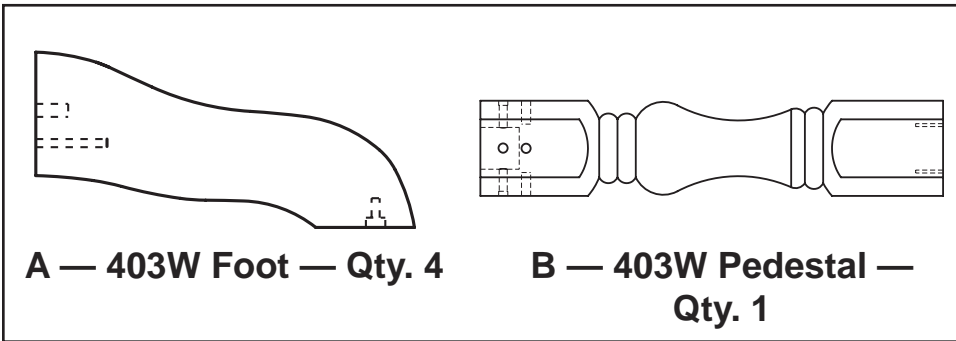
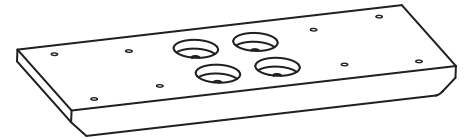
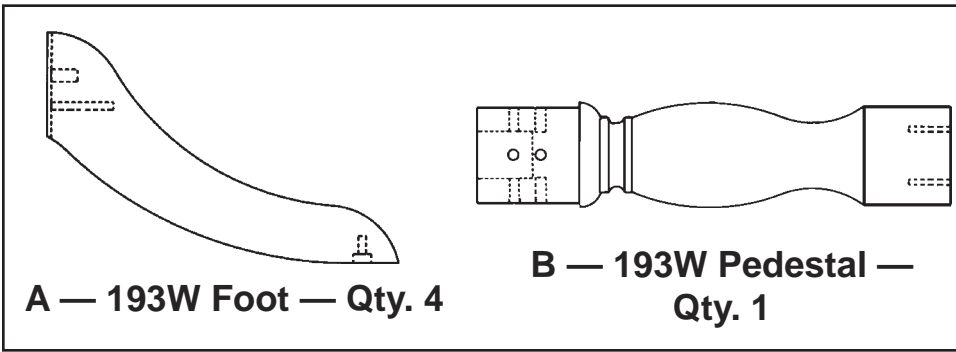
IMPORTANT NOTES:

- Read both the Assembly Instructions and Finishing Hints completely before beginning.
- Store the parts: 1) in their box; 2) in a dry place; 3) in temperatures ranging from 40° to 90°. (Not on a cold, possibly damp, cement floor.)
- Inspect your furniture periodically for any loose glue joints or screws, or any other problem which may be affecting the stability of your furniture. Tighten or repair as needed.

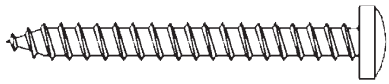
Production Code:

193W/403W Pedestal Base — Parts

BEFORE BEGINNING ASSEMBLY,
check that the quantities of the parts received match those on the parts list below.



HARDWARE



D — #12 x 2" Pan Head Screw — Qty. 8



E — 5/16" x 3" Lag Bolt — Qty. 4



F — Flat Washer — Qty. 4



G — 3/8" x 4 1/2" Hanger Bolt — Qty. 4



H — Curved Washer — Qty. 4



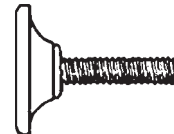
I — 3/8" Nut — Qty. 4



J — 1/2" x 2 1/4" Dowel — Qty. 4

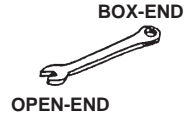


K — T-Nut — Qty. 4



L — Adjustable Glide — Qty. 4

193W/403W Pedestal Base ASSEMBLY INSTRUCTIONS



TOOLS REQUIRED:

Phillips Screwdriver, 5/32" Drill Bit, Drill, Adjustable Wrench or 9/16" & 1/2" Open End or Box End Wrenches, Hammer, and Wood Glue.

*We recommend using a Phillips bit on a variable speed drill.
This will make assembly easier and will eliminate the need for pre-drilling.*

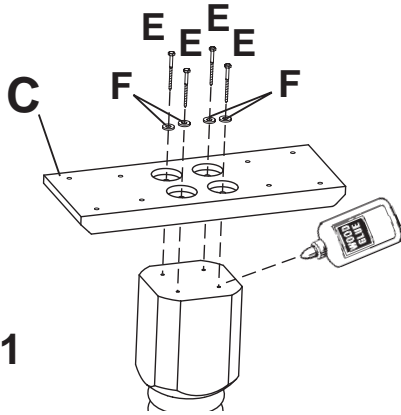


FIG. 1

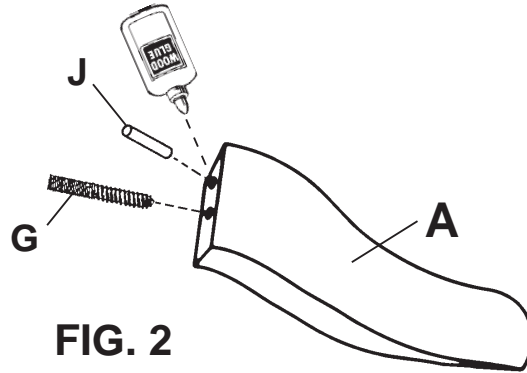
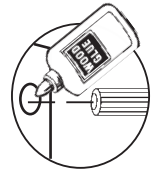


FIG. 2



**GLUE ALL
DOWELS IN
THIS STEP.**

TO ATTACH TOP SUPPORT TO PEDESTAL:

- 1) Spread a thin film of glue on top of the Pedestal (B) before attaching the Top Support (C). To screw the Top Support to the Pedestal, start all four 5/16 x 3" Lag Bolts (E) and Flat Washers (F) into the Pedestal as shown in FIGURE 1.

Rubbing a little soap on the threads will help the screws go in more easily. Use a 1/2" or adjustable wrench to tighten the screws firmly. Over-tightening could strip the wood. If you do strip the wood in the Pedestal, spread some glue on a small wedge of wood or some wooden match sticks and pound into the stripped hole. Allow this to dry several hours, then tighten the screws solidly.

TO ATTACH THE FEET TO PEDESTAL:

- 2) Glue a Dowel (J) into the upper hole in the end of each foot (A).

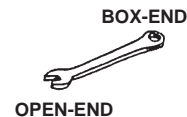
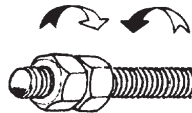
Screw the Hanger Bolts (G) into the pilot holes in the end of the Feet (A) as shown in FIGURE 2. Rubbing a little soap on the threads will help them go in more easily.

For the 193W leave approximately 1½" of the Hanger Bolt (G) exposed from the end of the foot.

For the 403W leave approximately 2" of the Hanger Bolt (G) exposed from the end of the foot.

To avoid damaging the threads of the hanger bolt when screwing it in, use a pair of vise grips on the area where the lag threads and machine threads meet or use the "double nut" method as shown below.

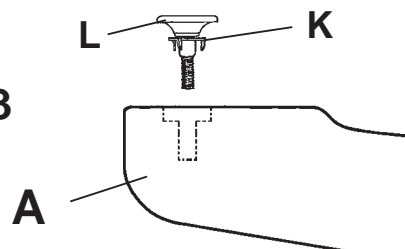
DOUBLE NUT METHOD



With the "Double Nut" method, you lock two nuts together (turning them in opposite directions) and then use a 9/16" or adjustable wrench on the outside nut to screw the bolts in.

- 3) Screw the T-Nut (K) onto the Adjustable Glides (L) as shown in FIGURE 3. Cover the bottom of the Glide with a cloth to protect from damage and lightly hammer them into the Feet (A). **Do not** try to pull the Glides out after you have them in place.

FIG. 3



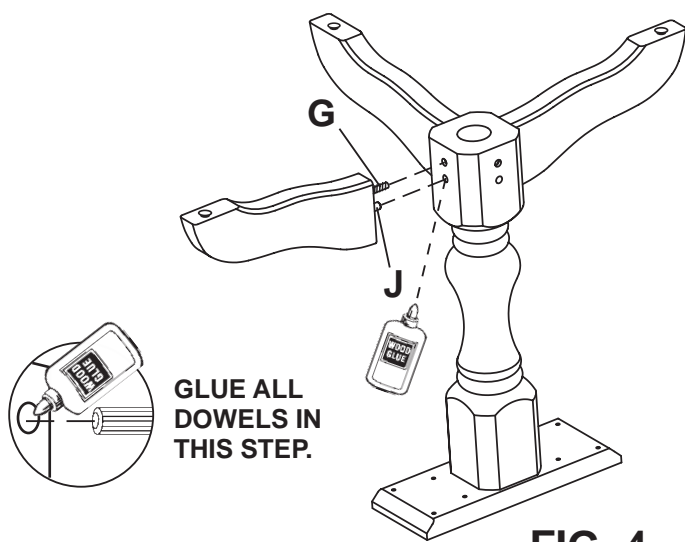


FIG. 4

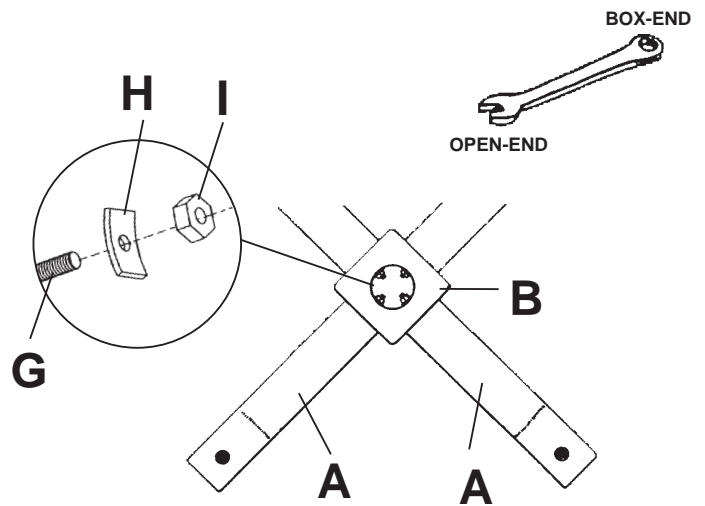


FIG. 4A

- 4) Glue Dowels (J) in upper holes and put the Hanger Bolts (G) through the lower holes in the base of the Pedestal. Put a Curved Washer (H) and 3/8" Hex Nut (I) over the Hanger Bolt and tighten firmly with a 9/16" box-end or open-end wrench. See FIGURES 4 and 4A.

TO ATTACH THE TABLE TOP TO BASE:

- 5) After finishing all sides of the top, (with a minimum of one coat of sanding sealer, varnish, polyurethane, lacquer or the equivalent) put the table top face down on a flat surface. **Protect the table top with a piece of carpet or cardboard to prevent possible marring.**
- 6) Center the base on the top. It is important to make sure the direction of the wood grain in the Top Support (C) is placed at a right angle (opposite) to the direction of the wood grain of the table top (see FIGURE 6). This will prevent possible warping of the table top.

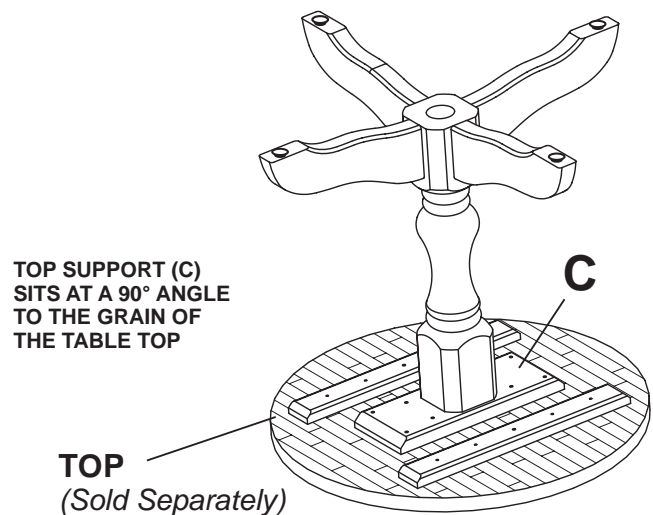


FIG. 6

- 7) Put the #12 x 2" Pan Head Screws (D) in the holes of the Top Support (C) and tap them lightly with a hammer to center punch or mark the screw locations on the bottom side of the table top. **NOTE:** The use of a variable speed drill with a Phillips bit will speed assembly and eliminate the need for drilling pilot holes. Apply firm steady pressure on the screw.
- 8) Move the table base away and use a 5/32" drill bit (or smaller) to drill the eight pilot holes marked in Step 7 (drilling the pilot holes is not necessary if you are using a variable speed drill with a Phillips bit). Drill the holes 3/4" deep. To prevent accidentally drilling through the table top, mark the drill bit with a piece of tape 3/4" from the end.
- 9) Put the table base back into position and tighten all screws solidly into the table top. Rubbing a little soap on the threads will help the screws go in more easily.
- 10) When in the final location, rotate the adjustable glides to level the unit.