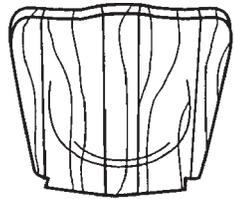
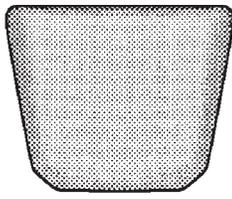


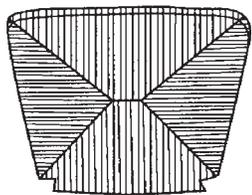
Create A Chair



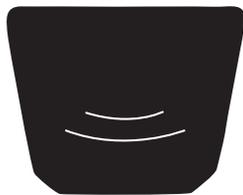
413W
Wood Seat
Shaped



414W
Upholstered
Seat



417W
Rush Seat



419W
Black Vinyl
Seat

Congratulations!

This fine piece of furniture will make a handsome addition to your home. For the best results, start by reading both the Assembly Instructions and Finishing Hints before you begin your project.

**For normal household use only.
NOT recommended for commercial use.**



Do not climb or stand on this piece of furniture.

DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.

John Greenleaf
FURNITURE
Presented by Whittier Wood Products

P.O. Box 2827
Eugene, OR 97402 USA



CALL US FIRST!
DO NOT RETURN ITEM TO STORE

Service Policy: We will replace any parts which are defective, missing or damaged during assembly. Please contact Whittier Wood Products customer service department directly (by phone, fax, mail or email) for replacement parts.

Hours: Our friendly customer service staff can be reached Monday-Friday 7:00 a.m. to 5:00 p.m. (Pacific Time). A message can be left 24 hours a day, 7 days a week.

To Order: Provide the complete furniture model number, part letter, production code, quantity needed, reason for replacement and your full name and address along with a telephone number in case we need to contact you.

Parts ship from our Eugene, Oregon factory within 1 or 2 business days from the time we receive the request. Please allow 5-10 business days for delivery.

800-653-3336

Outside U.S. or Canada: 541-687-0213

Fax: 541-687-2060 • Email: info@whittierwood.com
Mail: P.O. Box 2827 • Eugene, Oregon 97402, U.S.A.

IMPORTANT NOTES:

- Read both the Assembly Instructions and Finishing Hints completely before beginning. (*Finishing Hints enclosed with chair instructions.*)
- Store the parts: 1) in their box; 2) in a dry place; 3) in temperatures ranging from 40° to 90°. (Not on a cold, possibly damp, cement floor.)
- Inspect your furniture periodically for any loose glue joints or screws, or any other problem which may be affecting the stability of your furniture. Tighten or repair as needed.

Production Code:

Rev. 3/05

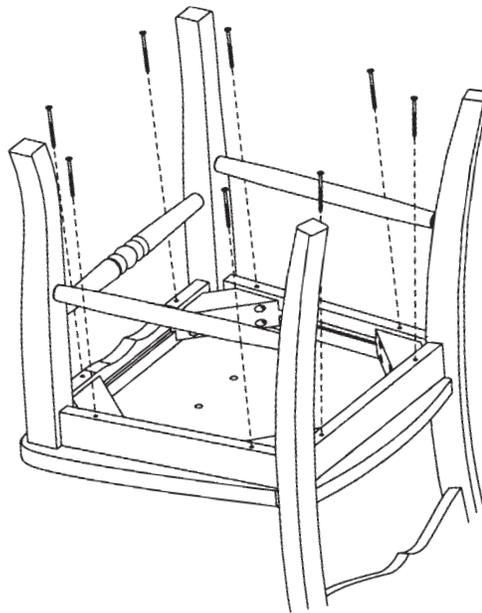
HARDWARE

SEAT	2½" Black Screw	2¾" Black Screw
413W	–	8
414W	8	–
417W	–	8
419W	8	–

INSTRUCTIONS FOR ATTACHING SEAT

TOOLS REQUIRED:

Phillips Head Screwdriver, (*for 413W only*: Wood Glue)



Lay the Seat face down on a clean protected surface, with the back of the seat hanging over the edge.

For 413W Wood Seat only: Stand the leg assembly upright and lay a bead of glue along the entire length of each side apron and a 3" to 4" long bead on the front and back aprons.

Turn the leg assembly upside down and center on the seat, making sure that the seat is in contact with the back legs. Insert Black Screws through the holes in the aprons into the bottom of the seat.

NOTES: To attach a seat to a pine chair, insert the black screws through the holes in the corner blocks into the seat.

To reupholster a **414W or 419W Seat**, cut fabric to 24"x24".

On the **417W Seat**: Since rush is a natural fiber, the color may vary slightly.